COMMERCIAL PRODUCTS

Potential for Fire, Smoke and Asphyxiation Hazards

To the Homeowner or Equipment Owner:

- Please read and carefully follow all instructions provided in this manual regarding your responsibilities in caring for your heating equipment.
- Contact a professional, qualified service agency for installation, start-up or service work.
- Save this manual for future reference.

To the Professional, Qualified Installer or Service Agency:

- Please read and carefully follow all instructions provided in this manual before installing, starting, or servicing this burner or heating system.
- The Installation must be made in accordance with all state and local codes having jurisdiction.
To the Owner:

Thank you for purchasing a Beckett burner for use with your heating appliance. Please pay attention to the Safety Warnings contained within this instruction manual. Keep this manual for your records and provide it to your qualified service agency for use in professionally setting up and maintaining your oil burner.

Your Beckett burner will provide years of efficient operation if it is professionally installed and maintained by a qualified service technician. If at any time the burner does not appear to be operating properly, immediately contact your qualified service agency for consultation.

We recommend annual inspection/service of your oil heating system by a qualified service agency.

Daily – Check the room in which your burner/appliance is installed. Make sure:
- Air ventilation openings are clean and unobstructed
- Nothing is blocking burner inlet air openings
- No combustible materials are stored near the heating appliance
- There are no signs of oil or water leaking around the burner or appliance

Weekly - Check your oil tank level. Always keep your oil tank full, especially during the summer, in order to prevent condensation of moisture on the inside surface of the tank.

NOTICE

Special Requirements - The installation of a burner shall be in accordance with the regulations of authorities having Jurisdiction.
- For recommended installation practices in the U.S. refer to the latest edition of NFPA 31.
- (CSA-B139 and CSA-B140 in Canada.

WARNING

Impaired Burner
Performance & Fire Hazard

Do NOT operate the burner beyond specifications outlined in the Table on Page 3.

- For applications beyond these limits, consult Beckett Technical Services at 1-800-645-2876.
- NOTE: Some packaged appliances with burners may be agency listed as a unit to operate beyond these limits. Consult the appliance manufacturer’s specifications and agency approvals for verification.

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Agency Approvals
- UL listed to comply with ANSI/UL296 and certified to CSA B140.0.
- Accepted by N.Y.C. M.E.A.
- Other approvals may be available and must be specified at time of order.
General Information

Hazard Definitions

**DANGER** Indicates a hazardous situation which, if not avoided, will result in death or serious injury.

**WARNING** Indicates a hazardous situation, which, if not avoided, could result in death, or serious injury.

**CAUTION** Used with the safety alert symbol, indicates a hazardous situation, which, if not avoided, may result in minor or moderate injury.

**NOTICE** Used to address practices not related to personal injury.

Specifications

<table>
<thead>
<tr>
<th>Fuels</th>
<th>U.S. #1 or #2 heating oil only (ASTM D396) Canada #1 stove oil or #2 furnace oil only</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>DO NOT USE</strong></td>
<td>GASOLINE, CRANKCASE OIL, OR ANY OIL CONTAINING GASOLINE.</td>
</tr>
<tr>
<td>Firing Range</td>
<td>CF2500A - 17.0 to 19.9 gph</td>
</tr>
<tr>
<td></td>
<td>CF2500 - 17.0 to 25.0 gph</td>
</tr>
<tr>
<td></td>
<td>CF3500A - 17.0 to 35.0 gph</td>
</tr>
<tr>
<td>Motor</td>
<td>2 HP 3450 rpm</td>
</tr>
<tr>
<td></td>
<td>208/230/60 Hz Standard</td>
</tr>
<tr>
<td></td>
<td>13.4 amps @ 230 VAC</td>
</tr>
<tr>
<td>Optional Voltages:</td>
<td>208, 230, 480, 575 VAC/3-PH, 50 or 60 Hz</td>
</tr>
<tr>
<td>Ignition Trans.</td>
<td>Continuous Duty, 120V/12,000V</td>
</tr>
<tr>
<td>Housing</td>
<td>Cast aluminum</td>
</tr>
<tr>
<td>Fuel Unit</td>
<td>100 to 300 psig</td>
</tr>
<tr>
<td>Oil Nozzle</td>
<td>45° to 70° Solid</td>
</tr>
<tr>
<td>Dimensions</td>
<td>Refer to Figure 8</td>
</tr>
</tbody>
</table>

**NOTICE** 50 Hz Motors - The burner ratings, air settings and nozzle ratings are based on standard 60 Hz motors (at 3450 rpm). Derate all ratings 20% when using 50 Hz motors. Consult factory for specific application data.

Owner’s Responsibility:

**WARNING** Follow these instructions exactly.

**Failure to follow these instructions, misuse, or incorrect adjustment of the burner could result in asphyxiation, explosion or fire.**

Contact a professional, qualified service agency for the installation, adjustment and service of your oil burning system. Thereafter, have your equipment adjusted and inspected at least annually to ensure reliable operation. This work requires technical training, trade experience, licensing or certification in some states and the proper use of special combustion test instruments.

- Never store or use gasoline or other flammable liquids or vapors near this burner or appliance.
- Never attempt to burn garbage or refuse in this appliance.
- Never attempt to light the burner by throwing burning material into the appliance.
- Never attempt to burn any fuel not specified and approved for use in this burner.
- Never restrict the air inlet openings to the burner or the combustion air ventilation openings in the room.

**CAUTION** Frozen Plumbing and Water Damage Hazard

If the facility is unattended in severely cold weather, burner primary control safety lockout, heating system component failures, power outages or other electrical system failures could result in frozen plumbing and water damage in a matter of hours. For protection, take preventive actions such as having a security system installed that operates during power outages, senses low temperature and initiates an effective action. Consult with your heating contractor or security agency.

Service Agency Responsibility:

**WARNING** Follow these instructions exactly.

**Failure to follow these instructions could result in asphyxiation, explosion or fire.**

- Please read all instructions before proceeding. Follow all instructions completely.
- This equipment must be installed, adjusted and started by a qualified service agency that is licensed and experienced with all applicable codes and ordinances and responsible for the installation and commission of the equipment.
- The installation must comply with all local codes and ordinances having jurisdiction and the latest editions of the NFPA 31 and CSA-B139 & B140 in Canada.

**NOTICE** High altitude installation - Accepted industry practice requires no derate of burner capacity up to 2000 feet above sea level. For altitudes higher than 2000 feet, derate burner capacity 2% for each 1000 feet above sea level.
Pre-installation Checklist

Combustion Air Supply

**WARNING** Adequate Combustion and Ventilation Air Supply Required

*Failure to provide adequate air supply could seriously affect the burner performance and result in damage to the equipment, asphyxiation, explosion or fire hazards.*

- The burner cannot properly burn the fuel if it is not supplied with a reliable combustion air source.
- Follow the guidelines in the latest editions of the NFPA 31 and CSA-B139 regarding providing adequate air for combustion and ventilation.

The burner requires combustion air and ventilation air for reliable operation. Assure that the building and/or combustion air openings comply with National Fire Protection Standard for Oil-Burning Equipment, NFPA 31.

For appliance/burner units in confined spaces, the room must have an air opening near the top of the room plus one near the floor, each with a free area at least one square inch per 1,000 Btu/hr input of all fuel burning equipment in the room.

For other conditions, refer to the latest edition of NFPA 31 (CSA B1139-M91 in Canada).

If there is a risk of the space being under negative pressure or of exhaust fans or other devices depleting available air for combustion and ventilation, the appliance/burner should be installed in an isolated room provided with outside combustion air.

Clearances

With the burner installed in the appliance, there must be adequate space in front of and on the sides of the burner to allow access and operation. Verify that the clearance dimensions comply with all local codes and with the appliance manufacturer’s recommendations.

*Figure 1 – Typical Nameplate*

Fuel Supply

**CAUTION** Oil Supply Pressure Control Required

*Damage to the filter or pump control could cause oil leakage and a fire hazard.*

- The oil supply inlet pressure to the burner cannot exceed 3 psig.
- Insure that a pressure limiting device is installed in accordance with the latest edition of NFPA 31.
- Do not install valves in return line.
- Gravity Feed Systems: Always install an anti-siphon valve in the oil supply line or a solenoid valve (RWB Part # 21789) in the pump/nozzle discharge tubing to provide backup oil flow cut-off protection.

The fuel supply piping and tank must provide #1 or #2 fuel oil at pressure or vacuum conditions suitable for the fuel unit (oil pump) on the burner. Refer to fuel unit literature in the literature envelope in the burner carton to verify allowable suction pressure.

If fuel supply is level with or higher than fuel unit —

- When the fuel unit is not required to lift the oil, the installation is usually suitable for either a one-pipe or two-pipe oil system. The oil pressure at the inlet of the fuel unit must not exceed 3 psig.
- The fuel unit is shipped with the by-pass plug installed. Leave the by-pass plug installed for all low/high firing burners, regardless whether one-pipe (with by-pass loop) or two-pipe. See Figure 9 for installation of the by-pass loop required for one-pipe fuel supply installations. See Figure 10 for connections to the fuel unit for two-pipe fuel supply installations.

When fuel supply is below the burner fuel unit —

Use a two-pipe oil system when the fuel unit must lift the oil more than 8 feet. The return line provided by the two-pipe system is needed to minimize the effects of air-related problems during operation.
The fuel unit nozzle port pressure is factory set at 300 psig. Some original equipment manufacturer burner applications may call for a lower pressure to obtain a required firing rate. Do not change this pressure unless directed to do so by the appliance manufacturer.

**Nozzle Pressure**

**WARNING** Correct Nozzle and Flow Rate Required

Incorrect nozzles and flow rates could result in impaired combustion, under-firing, over-firing, sooting, puff-back of hot gases, smoke and potential fire or asphyxiation hazards.

Use only nozzles having the brand, flow rate (gph), spray angle and pattern specified by the appliance manufacturer.

Follow the appliance manufacturer’s specifications for the required pump outlet pressure for the nozzle, since this affects the flow rate.

- Nozzle manufacturers calibrate nozzle flow rates at 100 psig.
- This burner utilizes pressures higher than 100 psig, so the actual nozzle flow rate will be greater than the gph stamped on the nozzle body. (Example: A 12.00 gph nozzle at 200 psig = 16.97 gph and at 300 psig = 20.78 gph)
- For typical nozzle flow rates at various pressures refer to Table 1.

The fuel unit nozzle port pressure is factory set at 300 psig. Some original equipment manufacturer burner applications may call for a lower pressure to obtain a required firing rate. Do not change this pressure unless directed to do so by the appliance manufacturer.

<table>
<thead>
<tr>
<th>Table 1 - Nozzle Capacities</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rated gph @ 100 psig</td>
</tr>
<tr>
<td>125</td>
</tr>
<tr>
<td>5.00</td>
</tr>
<tr>
<td>5.50</td>
</tr>
<tr>
<td>6.00</td>
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<tr>
<td>6.50</td>
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<td>7.00</td>
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<td>7.50</td>
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<td>12.00</td>
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<tr>
<td>12.50</td>
</tr>
<tr>
<td>13.00</td>
</tr>
<tr>
<td>13.50</td>
</tr>
</tbody>
</table>

**Electrical Supply**

Verify that the power connections available are correct for the burner. Refer to Figure 1. All power must be supplied through fused disconnect switches.

**Vent System**

The flue gas venting system must be in good condition and must comply with all applicable codes.

**WARNING** Fire, Smoke & Asphyxiation Hazard

- Carefully inspect the chimney or exhaust vent system.
- Make sure it is properly sized and in good working condition.
- Follow the instructions supplied by the appliance manufacturer.
- The installation must strictly comply with all applicable codes, authorities having jurisdiction and the latest revision of the National Fire Protection Association Standard NFPA 31 for the installation of chimneys and vent sizing, (or CSA-B139 and CSA-B140 in Canada).
- Regulation by these authorities take precedence over the general instructions provided in this installation manual.

**Verify Burner Components**

- **Burner nameplate (Figure 1), Model CF2500A/CF2500/CF3500A**
- **Air tube assembly**
- **Mounting flange kit**
- **Pedestal mounting assembly kit** (recommended)
- **Oil nozzle,** per Table 1 — Use only 45° to 70° solid pattern nozzles unless otherwise shown by appliance manufacturer or on the burner nameplate rating label.

The CF2500A, CF2500, and CF3500A are dual nozzle burners. To select the nozzles, use half of the maximum firing rate and select a nozzle under the 300 psig column. Select the corresponding nozzle from column 1 (Rated gph @ 100 psig) two nozzles will be required.

**Verify Firing Rate**

Refer to appliance manufacturer’s instructions (if available) for firing rate and nozzle selection. Otherwise, the maximum recommended firing rate for the burner depends on the length of the firing chamber and the distance from the burner center to the chamber floor. Verify that the chamber dimensions are at least as large as the minimum values given in Figure 2. If the appliance dimensions are smaller than recommended, reduce the firing rate accordingly.
Verify Air Tube

The information in this section may be disregarded if the air tube is supplied by the appliance manufacturer.

The following tube arrangements are available –
- CF2500 - Tube KP -17.0.0 to 19.9 GPH
- CF2500A - Tube KP -17.0 to 25.0 GPH
- CF3500A - Tube KM -17.0 to 35.0 GPH
  or
  Tube KR -17.0 to 35.0 GPH

Maximum firing capacity depends on the firebox pressure. Use Table 2 to verify the correct air tube type for the firing rate required. (Tube KR [CF3500A] is an optional air tube combination for maximum capacity rate. It requires a larger I.D. flange Number 51631.)

See Figure 2 to verify the correct air tube length and air tube combination code.

<table>
<thead>
<tr>
<th>Firing Rate (gph)</th>
<th>Minimum Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>H</td>
</tr>
<tr>
<td>17</td>
<td>10.5&quot;</td>
</tr>
<tr>
<td>22</td>
<td>11.5&quot;</td>
</tr>
<tr>
<td>27</td>
<td>12.5&quot;</td>
</tr>
<tr>
<td>32</td>
<td>12.5&quot;</td>
</tr>
<tr>
<td>35</td>
<td>13.0&quot;</td>
</tr>
</tbody>
</table>

See Figure 3a to verify the correct air tube length and air tube combination code.

Air Tube Combination Codes

<table>
<thead>
<tr>
<th>Model</th>
<th>Tube</th>
<th>Dimension T</th>
<th>Dimension D</th>
<th>Code</th>
<th>Dimension E</th>
</tr>
</thead>
<tbody>
<tr>
<td>CF2500</td>
<td>KP</td>
<td>6-3/4&quot;</td>
<td>6-1/2&quot;</td>
<td>CF66 KP</td>
<td>3-1/4&quot;</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10-1/4&quot;</td>
<td>6-1/2&quot;</td>
<td>CF102 KP</td>
<td>3-1/4&quot;</td>
</tr>
<tr>
<td></td>
<td></td>
<td>13-3/4&quot;</td>
<td>6-1/2&quot;</td>
<td>CF136 KP</td>
<td>3-1/4&quot;</td>
</tr>
<tr>
<td></td>
<td></td>
<td>17-3/4&quot;</td>
<td>6-1/2&quot;</td>
<td>CF176 KP</td>
<td>3-1/4&quot;</td>
</tr>
<tr>
<td>CF3500</td>
<td>KM</td>
<td>8&quot;</td>
<td>8&quot;</td>
<td>CF80 KM</td>
<td>4-1/2&quot;</td>
</tr>
<tr>
<td></td>
<td></td>
<td>9-1/4&quot;</td>
<td>8&quot;</td>
<td>CF92 KM</td>
<td>4-1/2&quot;</td>
</tr>
<tr>
<td></td>
<td></td>
<td>11-1/2&quot;</td>
<td>8&quot;</td>
<td>CF114 KM</td>
<td>4-1/2&quot;</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15&quot;</td>
<td>8&quot;</td>
<td>CF150 KM</td>
<td>4-1/2&quot;</td>
</tr>
<tr>
<td></td>
<td></td>
<td>19&quot;</td>
<td>8&quot;</td>
<td>CF190 KM</td>
<td>4-1/2&quot;</td>
</tr>
<tr>
<td></td>
<td>KR</td>
<td>11-1/2&quot;</td>
<td>9-15/16&quot;</td>
<td>CF114 KR</td>
<td>5-1/8&quot;</td>
</tr>
<tr>
<td></td>
<td></td>
<td>14&quot;</td>
<td>9-15/16&quot;</td>
<td>CF140 KR</td>
<td>5-1/8&quot;</td>
</tr>
<tr>
<td></td>
<td></td>
<td>19&quot;</td>
<td>9-15/16&quot;</td>
<td>CF190 KR</td>
<td>5-1/8&quot;</td>
</tr>
</tbody>
</table>
### Table 2 - Air Tube Capacity Versus Firebox Pressure

<table>
<thead>
<tr>
<th>Model</th>
<th>Tube</th>
<th>Firebox Pressure (In W.C.)</th>
<th>No Reserve Air</th>
<th>10% Turndown (GPH)</th>
</tr>
</thead>
<tbody>
<tr>
<td>CF2500 &amp; CF2500A</td>
<td>KP</td>
<td>0.0</td>
<td>25.0</td>
<td>22.5</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.2</td>
<td>24.8</td>
<td>22.3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.4</td>
<td>24.6</td>
<td>22.3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.6</td>
<td>24.5</td>
<td>22.1</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.8</td>
<td>24.3</td>
<td>21.9</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1.0</td>
<td>24.1</td>
<td>21.7</td>
</tr>
<tr>
<td>CF3500A</td>
<td>KM/ KR</td>
<td>0.0</td>
<td>35.0</td>
<td>31.5</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.2</td>
<td>33.5</td>
<td>30.2</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.4</td>
<td>32.0</td>
<td>28.8</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.6</td>
<td>30.2</td>
<td>27.2</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.8</td>
<td>28.8</td>
<td>25.9</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1.0</td>
<td>27.1</td>
<td>24.4</td>
</tr>
</tbody>
</table>

**Note:** 10% turndown indicates sufficient reserve air to reduce the CO\(_2\) in the flue to 90% of its value.

**Note:** The above ratings may vary 5% due to variations in actual job conditions.

### Mount the Burner

#### Mount Flange(s) on Air Tube

This section does not apply to burners with welded flanges.

- Do not install air tube on burner.
- For non-pressure firing flange, refer to *Figure 4*: Install gasket (item a) and flange (item c). Ignore the next paragraph.
- For pressure-firing flange, refer to *Figure 4*: Slide gasket (item a) onto the air tube, making sure the top of the air tube is up. Predrill holes in the pressure firing plate (item b) to match the appliance studs. Slide the pressure firing plate (item b) and flange (item c) onto the air tube as shown. Wrap ceramic fiber rope (not shown) around the air tube and press tightly into the inside diameter of the flange (item c).
- Slide the air tube (item d) into position in the appliance front. Tighten the flange-mounting-stud nuts. Set the insertion of the air tube so dimension G is 1/4” nominal.
- Pitch the air tube at 2° from horizontal as shown and secure the flange to the air tube.

#### Overheating

Overheating could cause damage to the air tube and other combustion components leading to equipment malfunction and impaired combustion performance.

- The end of the air tube must not extend into the combustion chamber unprotected unless it has been factory-tested and specified by the appliance manufacturer.
- Position the end of the air tube 1/4” back from flush with the refractory inside entry wall to prevent damage from overheating.

#### Stray Light

Protect Against Stray Light Lockout. Failure to follow these instructions could cause loss of burner operation resulting in no heat, an unplanned process interruption, work stoppage and the potential for frozen plumbing or other cold weather property damage.

- The control must detect a dark, no-flame condition in order to start the burner or it will hold in the stray light lockout mode.
- Shield the burner view window from direct exposure to intense light.

#### Dust and Moisture

Protect Against Dust and Moisture

*Wet, dusty environments could lead to blocked air passages, corrosion damage to components, impaired combustion performance and result in asphyxiation, explosion or fire.*

- This burner is designed for clean, dry installations.
- Electrical controls are not protected against rain or sprayed water.
- Keep the installation clear of dust, dirt, corrosive vapors, and moisture.
- Protective covers and more frequent maintenance may be required.
Mount Air Tube to Burner
- Remove the rear access door from the back of the burner for improved access to the interior.
- Attach the air tube to the burner with the bolts and acorn nuts provided. The acorn nuts must go on the outside of the burner, with the bolts inserted from the inside.

Install Nozzle
See Figure 5. Install the oil nozzle in the nozzle adapter. Use a 3/4” open-end wrench to steady the nozzle adapter and a 5/8” open-end wrench to turn the nozzle. Tighten securely but do not overtighten.

Check Electrode Settings

**WARNING** Maintain Electrode Specifications

*Failure to properly maintain these specifications could cause ignition malfunction, puff-back of hot gases, heavy smoke, asphyxiation, explosion and fire hazards.*

Check, and adjust if necessary, the critical dimensions P, Q, R and S shown in Figure 5. Verify that the oil tube assembly and electrodes are in good condition, with no cracks or damage.

Install Nozzle Line Assembly
- Insert the nozzle line assembly into the burner air tube as in Figure 6.
- See Figures 6 and 7. Assemble the adjusting plate assembly per the instructions in the assembly packet.
- Slide the secondary adjusting plate (item f) completely to the left on the indicator adjusting plate (item e). Finger-tighten acorn nut (item c) to secure the two plates together. Slide both plates completely to the left on the primary adjusting plate (item g) and finger-tighten acorn nut (item d).
- Slide the completed adjusting plate assembly over the nozzle line end. Move the plate assembly and the nozzle line so the plate assembly fits into position as shown in Figure 6.
- Install the spline nut (Figure 6, item b) on the end of the nozzle line, leaving the nut loosely placed so the plates can be moved.
- Connect the high-voltage leads from the ignition transformer to the electrodes.

**Legend for Critical Dimensions**

- **P** Nozzle centerline to electrode tip - 1/4”
- **Q** Nozzle to head - 1/4”
- **R** Nozzle face to electrode tip - 1/8”
- **S** Electrode spacing - 3/32”

**Z Dimensions**
- CF2500A/CF2500 = 1-3/4 ±1/16”
- CF3500A (tube KM) = 2-5/8” ±1/16”
- CF3500A (tube KR)= 3-9/16” ±1/16”

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*Figure 5 – Nozzle and Nozzle Line Assembly*

*Figure 6 – Nozzle Line Assembly in Burner*
Set Dimension Z
- Replace the rear access door on the burner, making sure that the adjusting plate assembly is now securely in the groove.
- Loosen acorn nut (item d) in Figure 6. Slide the nozzle line and plate assembly until dimension Z in Figure 6 is:
  - CF2500/CF2500 = 1-3/4 ±1/16”
  - CF3500A (tube KM) = 2-5/8” ±1/16”
  - CF3500A (tube KR)= 3-9/16” ±1/16”
- When dimension Z (from end of air tube to flat area of front face of head) is correctly set, tighten acorn nut (item d). Verify that the adjusting plate assembly is properly seated in the groove.
- Attach the oil line from the oil valve to the nozzle line end. Tighten securely.
- Before proceeding, check dimension Z once again. Loosen acorn nut (item d) if necessary to reposition the nozzle line. Once dimension Z is set, do not loosen acorn nut (item d) again.

Insert Burner
- Position the burner in the front of the appliance and loosely tighten the nuts on the mounting studs. The burner should be pitched downward 2° as shown in Figures 3 and 4.
- See Figure 8. Install the pedestal support kit (recommended) by attaching the 3/4” NPT flange (item a) to the bottom of the burner using the (4) #10 screws provided. Cut and thread (one end only) a 3/4” pipe nipple (item b) with length 11 inches less than dimension D in Figure 8. Thread the pipe into the flange.
- Secure the burner to the appliance by tightening the nuts on the burner flange mounting studs.
Connect Fuel Lines

Fuel Unit By-pass Plug

**WARNING**

Factory-Installed Pump Bypass Plug

*Failure to follow these guidelines will cause the fuel pump seals to rupture and result in oil leakage, burner malfunction and potential fire and injury hazards.*

- Models CF2500A/CF2500/CF3500 are shipped with the pump by-pass plug installed.
- Do not remove the by-pass plug from the pump. It is required for step-firing (Lo/Hi) operation.
- Do not operate the burner unless a return line or by-pass loop is installed or the pump seal will rupture.
- Carefully comply with the following instructions provided in this section of the manual.

---

**WARNING**

Install Oil Supply To Specifications

*Failure to properly install the oil supply system could cause oil leakage, equipment malfunction, puff-back of hot gases, heavy smoke, asphyxiation, explosion and fire hazards.*

- Carefully install the oil supply lines, fittings and components using the guidelines provided in this section.
- The oil supply must comply with the latest edition of NFPA 31 (Canada CSA B139) and all applicable codes.
- Do NOT install valves in the return line.
- If the oil supply inlet pressure to the pump exceeds 3 psig or for gravity feed systems, install an oil safety or pressure reducing valve (Webster OSV, Suntec PRV or equivalent).

---

One-pipe Oil System By-pass Loop

Refer to *Figure 9* (Item k). Note the addition of a field-installed by-pass loop (use 3/8" copper tubing) from the fuel unit Return port to the Inlet port. This line is required for low/high operation. It simulates the flow of a two-pipe system at the fuel unit.

---

**Oil Supply/Return Lines**

- Install the oil tank and oil lines in accordance with all applicable codes.
- Size the oil supply and return lines using the guidelines given in the fuel unit literature included in the literature envelope. Oil line flow rate will equal the burner rate for one-pipe systems. For two-pipe systems, refer to *Table 3* for the fuel unit gearset capacity - the rate at which fuel is recirculated when connected to a two-pipe system. Size two-pipe oil lines based on this flow rate.
- Use continuous lengths of heavy-wall copper tubing, routed under the floor where possible. Do not attach fuel lines to the appliance or to floor joists if possible. This reduces vibration and noise transmission problems.
- Install an oil filter sized to handle the fuel unit gearset flow capacity (*Table 3*) for two-pipe systems. However, size the filter for the firing rate for one-pipe systems. Locate the filter immediately adjacent to the burner fuel unit.
- Install two high-quality shutoff valves in accessible locations on the oil supply line. Locate one valve close to the tank. Locate the other valve close to the burner, upstream of the fuel filter.

---

**Burner Fuel Flow**

**One-pipe systems** – See *Figure 9* for the fuel flow paths for high-fire and low-fire operation. Oil supply connects to one of the fuel unit Inlet ports. A field-installed bypass loop (*Figure 9* Item K) must be installed.

**Two-pipe systems** – See *Figure 10* for the fuel flow paths for high-fire and low-fire operation. Oil supply connects to one of the fuel unit Inlet ports. Oil return connects to the fuel unit Return port.

**Low-fire/high-fire operation** – The fuel unit nozzle port pressure is factory set at 300 psig.

- At high fire, full pressure (300 psig) is applied at both oil nozzles, causing full input.
- At low fire, full pressure (300 psig) is applied at one nozzle, causing reduced input.

---

**Table 3 – Fuel Unit Gearset Capacities**

<table>
<thead>
<tr>
<th>Fuel Unit Model Number</th>
<th>Gearset Capacity (gph)</th>
</tr>
</thead>
<tbody>
<tr>
<td>H5PAN-C100H</td>
<td>79</td>
</tr>
</tbody>
</table>
Nozzle Pressure – The fuel unit nozzle port pressure is factory set at 300 psig. Some original equipment manufacturer burner applications may call for a lower pressure to obtain a required firing rate. Do not change this pressure unless directed to do so by the appliance manufacturer.

Legend (Figures 9 & 10)
- a Return port
- b Pump outlet
- c Solenoid valve
- d Nozzle
- g Pump inlet
- k By-pass loop
- p Bleed port
Wire the Burner

1. **Standby**: The burner is idle, waiting for a call for heat.

2. **Valve-On Delay**: The igniter and motor are on while the control delays turning on the oil solenoid valve for the programmed time.

3. **Trial For Ignition**: The oil solenoid valve is energized. A flame should be established within the factory set trial for ignition time (lockout time).

4. **Lockout**: The control has shut down for one of the following safety reasons:
   a. The trial for ignition (lockout) time expired without flame being established.
   b. The cad cell detected flame at the end of the Valve On Delay state.

   To reset the control from lockout click the button 1-second.

   **NOTE**: A recurrence of the above failure modes or a failed welded relay check could cause the control to enter a Hard Lockout state that must be reset only by a qualified service technician.

   To reset from Hard Lockout, hold the reset button for 15 seconds until the yellow light turns on.

5. **Ignition Carryover**: Once flame is established, the igniter remains on for 10 additional seconds to ensure flame stability.

6. **Run**: With a flame established and the control continuing to detect a flame, the burner will operate in the RUN mode until the load demand is satisfied or a limit opens.

   a. If terminals RC1 and RC2 are jumpered, the burner operates in the Low-High-Off Mode. The burner starts at Low, goes to High after the flame stabilization period. Flame is extinguished when the load is satisfied or a limit opens, and the burner is sent to Motor-Off Delay.

   b. If a high/low control has been wired between terminals RC1 and RC2 the burner starts at Low and is released to go High after the flame stabilization period. It can repeatedly cycle between low and high as necessary to meet load demand until the load is satisfied or a limit opens. The burner is then sent to Motor-off Delay.

7. **Recycle**: If the flame is lost while the burner is firing, the control shuts down the burner, enters a 60 second recycle delay, and repeats the ignition sequence. The control will continue to Recycle each time the flame is lost, until it reaches a pre-set time allotment. The control will then go into Hard Lockout instead of recycle. This feature prevents excessive accumulation of oil in the appliance firing chamber.

8. **Motor-Off Delay**: The oil solenoid valve is turned off and the control delays turning the motor off for the set motor-off delay time before the control returns to standby.

9. **Pump Prime**: The igniter and motor are on with the oil solenoid valve energized for 4 minutes. During Pump Prime mode, the cad cell is disregarded, allowing the technician to prime the pump without having to jumper the cad cell.

**Typical Burner Sequence of Operation - GeniSys 7505**

Refer to the appliance manufacturer’s wiring diagram for actual specifications. Note: GeniSys 7505 Control on CF2500A only.

1. **Standby**: The burner is idle, waiting for a call for heat.

2. **Valve-On Delay**: The igniter and motor are on while the control delays turning on the oil solenoid valve for the programmed time.
Figure 11 - Typical Burner Sequence of Operation - 7505

1. Standby
2. Valve-on Delay
3. Trial for Ignition
4. Lockout
5. Ignition Carryover
6. Run
7. Relight
8. Motor-Off Delay
9. Pump Prime

Table 4 - 7505 Flame Detection

<table>
<thead>
<tr>
<th>Flame Detection Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>Normal = 0 to 1600 ohms</td>
</tr>
<tr>
<td>Limited = 1600 ohms to lockout</td>
</tr>
</tbody>
</table>

Table 5 - 7505 Status Light Explanation Table

<table>
<thead>
<tr>
<th>Light Color</th>
<th>On Continuously</th>
<th>Flashing</th>
</tr>
</thead>
<tbody>
<tr>
<td>Red</td>
<td>Restricted (Hard) Lockout</td>
<td>Soft Lockout</td>
</tr>
<tr>
<td>Green</td>
<td>Flame Sensed during normal operation (Could be stray light during standby)</td>
<td>Recycle</td>
</tr>
<tr>
<td>Yellow</td>
<td>Control is in Pump Prime mode or Reset button currently held for 15+ seconds.</td>
<td>N/A</td>
</tr>
</tbody>
</table>

Optional Components:

Contractor’s Tool:
Hand-held device for programming and diagnostics

Display Module:
Permanent device for programming and diagnostics

Alarm Module:
For adding isolated low voltage alarm contacts to the base control. See Alarm Module Instructions for specifications.

Cad Cell Resistance Measurement:
If the Beckett 7505 control is equipped with the GeniSys Display Module, part 52067U, the cad cell resistance can be selected and read on the LCD screen. Also, the GeniSys Contractor Tool, part 52082U, can be used for this purpose.

If these are not available, the cad cell leads can be unplugged from the control and the resistance measured with a meter in the conventional way. Conduct these tests with flame present.
Figure 13 – Typical Wiring (7505P)
Typical Burner Sequence of Operation - RM7897A Control

When firing over 20 GPH the CF2500 and CF3500A will be supplied with a flame safeguard control. An airflow switch and low-fire start relay will also be supplied. Consult local, state, and federal codes for burner requirements above 20GPH.

Install the burner and all wiring in accordance with the National Electrical Code and all applicable local codes or requirements.

Wire the burner in compliance with all instructions provided by the appliance manufacturer. Verify operation of all controls in accordance with the appliance manufacturer’s guidelines.

1. **Initiate** - Power is supplied to the control. The control performs a self-check to ensure proper operation.

2. **Standby** - the burner is idle waiting for a call for heat. When the call for heat is initiated, the burner will proceed to step 3.

3. **Pre-purge** - the burner will begin a 60 second pre-purge to clear the combustion chamber. The burner checks the air flow interlock to see if air is being provided. If the air flow is not present the burner will lockout if jumper JR3 is cut or recycle if the jumper is intact.

4. **Trial for Ignition** - The RM7897A has two trial periods. The first is for light off the second is for main flame establishing. The burner must see flame within 10 seconds if jumper 1 is intact or 4 seconds if jumper 1 is clipped. If the flame is not established, the burner will lockout if jumper 2 is clipped or recycle if the jumper is intact. The burner will then proceed to main flame establishing. If flame is not sensed within 3 seconds the burner will lockout or recycle depending on the status of jumper 2.

5. **Run**: With a flame established and the control continuing to detect a flame, the burner will operate in the RUN mode until the load demand is satisfied or a limit opens.
   a. If terminals RC1 and RC2 are jumpered, the burner operates in the Low-High-Off Mode. The burner starts at Low, goes to High after the flame stabilization period. Flame is extinguished when the load is satisfied or a limit opens, and the burner is sent to post purge.
   b. If a high/low control has been wired between terminals RC1 and RC2 the burner starts at Low and is released to go High after the flame stabilization period. It can repeatedly cycle between low and high as necessary to meet load demand until the load is satisfied or a limit opens. The burner is then sent to post purge.

6. **Post purge** - The control enters a post purge cycle to clear the combustion chamber of gases. Length of the post purge is factory programmed at 15 seconds.

**Figure 14 - Typical Burner Sequence of Operation - RM7897A**

---

**Section: Wire the Burner**
Prepare the Burner for Start-up

**WARNING** Professional Installation and Service Required

Incorrect installation and mishandling of start-up could lead to equipment malfunction and result in asphyxiation, explosion or fire.

- This burner must be installed and prepared for start-up by a qualified service technician who is trained and experienced in commercial oil burner system installation and operation.
- Do not attempt to start the burner unless you are fully qualified.
- Do not continue with this procedure until all items in the “Prepare the Burner for Start-up” section have been verified.
- Carefully follow the wiring diagrams, control instruction sheets, flame safeguard sequence of operation, test procedures and all appliance manufacturer’s directions that pertain to this installation.
- If any of these items are not clear or are unavailable, call Beckett at 1-800-645-2876 for assistance.

**WARNING** Do Not Bypass Safety Controls

Tampering with, or bypassing safety controls could lead to equipment malfunction and result in asphyxiation, explosion or fire.

- Safety controls are designed and installed to provide protection.
- Do not tamper with, or bypass any safety control.
- If a safety control is not functioning properly, shut off all main electrical power and fuel supply to the burner and call a qualified service agency immediately.

**CAUTION** Keep Service Access Covers Securely Installed

These covers must be securely in place to prevent electrical shock, damage from external elements, and protect against injury from moving parts.

- All covers or service access plates must be in place at all times except during maintenance and service.
- This applies to all controls, panels, enclosures, switches, and guards or any component with a cover as part of its design.
Start-up Checklist – Verify the following before attempting to start burner.

- Combustion air supply and venting have been inspected and verified to be free of obstructions and installed in accordance with all applicable codes.
- Oil nozzle has been selected correctly and securely installed in the nozzle adapter.
- Fuel unit by-pass plug has not been installed for one-pipe oil system without a by-pass loop. Refer to Figure 9.
- By-pass plug has been installed for two-pipe oil system.
- Fuel connection to nozzle line assembly is secure.
- Dimension Z has been set per the ‘Set Z Dimension’ instructions detailed earlier in this manual. The top acorn nut (Figure 16, item d) should never be loosened once the Z dimension is initially set.
- Fuel supply line is correctly installed, the oil tank is sufficiently filled, and shut-off valves are open.
- Burner is securely mounted in appliance, with pressure firing plate and gasket installed for pressurized chamber application.
- Appliance has been filled with water (boilers) and controls have been operationally checked.
- Burner has been installed in accordance with appliance manufacturer’s instructions (when available).
- Also refer to appliance manufacturer’s instructions (when available) for start-up procedures.

Z Dimension
The Z Dimension should be set per the instructions detailed under the heading ‘Set Z Dimension’ previously in this manual. The top acorn nut (Figure 16, item d) should never be loosened once the Z dimension has initially been set.

Adjusting Plate Assembly
Make sure spline nut (item b) and bottom acorn nut (item c) are loose before proceeding to next section (Figure 16).

Initial Head Position
The indicator plate assembly (item e) markings correspond to head position settings (Figure 16).
- Slide the secondary adjusting plate (item f) toward the rear of the burner until the number on the indicator plate corresponds to the initial head setting given in Table 6 for the desired firing rate and burner (high-fire).
- Figure 16 shows a typical example, with a 6 head setting. When the head position has been set, tighten the bottom acorn nut (item c) and the spline nut (item b).

Table 6. Initial Indicator Adjustment Plate Settings for Head & Damper

<table>
<thead>
<tr>
<th>Tube</th>
<th>Head Position</th>
<th>Damper Position</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Approximate Head Setting</td>
<td>Approximate Air Damper Setting</td>
</tr>
<tr>
<td>0</td>
<td>--</td>
<td>0</td>
</tr>
<tr>
<td>1</td>
<td>--</td>
<td>10</td>
</tr>
<tr>
<td>2</td>
<td>--</td>
<td>20</td>
</tr>
<tr>
<td>3</td>
<td>17.00</td>
<td>30</td>
</tr>
<tr>
<td>4</td>
<td>17.50</td>
<td>40</td>
</tr>
<tr>
<td>5</td>
<td>18.00</td>
<td>50</td>
</tr>
<tr>
<td>6</td>
<td>18.50</td>
<td>60</td>
</tr>
<tr>
<td>7</td>
<td>19.00</td>
<td>70</td>
</tr>
<tr>
<td>8</td>
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<td>9</td>
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<td>90</td>
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<td>10</td>
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<td>--</td>
<td>--</td>
<td>105</td>
</tr>
<tr>
<td>0</td>
<td>--</td>
<td>0</td>
</tr>
<tr>
<td>1</td>
<td>17.00</td>
<td>10</td>
</tr>
<tr>
<td>2</td>
<td>17.50</td>
<td>20</td>
</tr>
<tr>
<td>3</td>
<td>18.00</td>
<td>30</td>
</tr>
<tr>
<td>4</td>
<td>18.50</td>
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<tr>
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<td>35.00</td>
<td>100</td>
</tr>
<tr>
<td>--</td>
<td>--</td>
<td>105</td>
</tr>
</tbody>
</table>

Figure 16 – Adjusting Plate Initial Setting, Typical

Legend
- **b** Spline nut for securing nozzle line
- **c** Bottom acorn nut (for head adjustments)
- **d** Top acorn nut (for setting dim. Z only - do not loosen after setting Z)
- **e** Indicator adjusting plate
- **f** Secondary adjusting plate
- **g** Primary adjusting plate
- **h** Copper oil line from oil valve to nozzle line
Initial Air Settings

If your burner was built for a specific OEM application, the “Mfr’s Settings” label (see Figure 1) will indicate the application and the initial air settings made at Beckett. Please verify those settings using the following procedure.

If your burner was not built for a specified application, the following steps outline the procedure for initially setting the damper (these settings may be different from settings specific to a particular OEM).

Refer to Figure 17A/B and Table 4 for this procedure.

1. Remove the cover screw (A) then the cover (B) and set aside.
2. Push in on pin (G) to disengage the motor from the damper shaft and cam stack. Rotate the damper shaft by hand to place the adjustment cams in a position where their adjustment scale can be easily seen. Release pin (G) to secure the damper shaft and cam stack to the motor.
3. Using the wrench (C) supplied with the damper motor, adjust the blue low fire cam (D) to the initial setting listed in Table 6.
4. Using the same wrench, adjust the red high fire cam (H) to the initial settings listed in Table 6.
5. To adjust the high fire transition, use a small straight edge screwdriver. Turn the white adjustment screw located in the orange transition cam (J) until the cam indicator is half way between the high and low settings on the scale.
6. After setting all the cams, make sure the damper shaft and cam stack is set between its low fire setting and its high fire setting. (If you don’t it may not move when it is powered.) Push in pin (G), move the damper shaft by hand so that notch (E) is between the low fire setting and high fire setting on scale (F), then release pin (G) to re-engage the motor. When the motor is powered it will go to its low fire setting.

This initial setting should be adequate for starting the burner at low fire. Once the burner is in operation, the air setting will be adjusted for best performance as discussed later in this manual. Don’t forget to re-install the cover after all adjustments have been made.

**NOTICE**

The damper plate is attached by screws to its shaft, and bears against a flat on the shaft for alignment. The shaft is secured to the damper motor by a sleeve coupling with two setscrews bearing against the damper shaft and two more against the motor shaft. The motor shaft has a flat matching the one on the damper shaft. The flats on the damper shaft and the motor shaft should be aligned so that the position indicator in the damper motor reads accurately. The best way to align the flats is to tighten the setscrews that bear against the flats on the shafts first, and then tighten the ones that bear against the round surface of the shafts afterward.

The test for proper alignment is to disengage the damper motor from its shaft using the disengaging pin (Item G in Figure 17B) and rotate the damper plate to its full closed position. The position indicator should point to 0° within + 5° tolerance.

**Figure 17A - Damper Motor with Cover**

**Figure 17B - Damper Motor**

**Legend (Figures 17A & 17B)**

- A. Cover screw
- B. Cover
- C. Wrench
- D. Low fire cam (blue)
- E. Cam notch
- F. Damper motor scale
- G. Disengaging pin
- H. High fire cam (red)
- J. Transition cam (orange)
Set Appliance Limit Controls
- Set the appliance limit controls in accordance with the appliance manufacturer’s recommendations.
- Move the low-fire hold switch (not shown) to the low fire hold position. This will hold the burner in low fire during initial start-up.

Prepare the Fuel Unit for Air Venting
1. To vent air from one-pipe oil systems, attach a clear hose to the pump bleed port (item p in Figures 9 & 10) on the fuel unit. Provide a container to catch the oil. Loosen the pump bleed port.
2. Vent the air as described in the ‘Start the Burner’ Section.

Start the Burner

Professional Service Required
Incorrect installation, adjustment, and use of this burner could result in severe personal injury, death, or substantial property damage from fire, carbon monoxide poisoning, soot or explosion.

Please read and understand the manual supplied with this equipment. This equipment must be installed, adjusted and put into operation only by a qualified individual or service agency that is:
- Licensed or certified to install and provide technical service to oil heating systems.
- Experienced with all applicable codes, standards and ordinances.
- Responsible for the correct installation and commission of this equipment.
- Skilled in the adjustment of oil burners using combustion test instruments.

The installation must strictly comply with all applicable codes, authorities having jurisdiction and the latest revision of the National Fire Protection Association Standard for the installation of Oil-burning Equipment, NFPA 31 (or CSA B139 and B140 in Canada).

Regulation by these authorities take precedence over the general instructions provided in this installation manual.

Do not proceed unless all prior steps in this manual have been completed.

![WARNING](image-url) Explosion and Fire Hazard

Failure to follow these instructions could lead to equipment malfunction and result in heavy smoke emission, soot-up, hot gas puff-back, fire and asphyxiation hazards.

- Do not attempt to start the burner when excess oil has accumulated in the appliance, the appliance is full of vapor, or when the combustion chamber is very hot.
- Do not attempt to re-establish flame with the burner running if the flame becomes extinguished during start-up, venting, or adjustment.
- **Vapor-Filled Appliance:** Allow the unit to cool off and all vapors to dissipate before attempting another start.
- **Oil-Flooded Appliance:** Shut off the electrical power and the oil supply to the burner and then clear all accumulated oil before continuing.
- If the condition still appears unsafe, contact the Fire Department. Carefully follow their directions.
- Keep a fire extinguisher nearby and ready for use.

Start Burner and Vent Air from Oil Line

**WARNING** Hot Gas Puff-back and Heavy Smoke Hazard

Failure to bleed the pump properly could result in unstable combustion, hot gas puff-back and heavy smoke.

- Do not allow oil to intermittently spray into a hot combustion chamber while bleeding.
- Install a gauge in the nozzle discharge port tubing or fully open the pump bleed valve to prevent oil spray from accumulating in the combustion chamber when venting air from the fuel pump.
- Ensure that all bubbles and froth are purged from the oil supply system before tightening the pump air bleed valve.

1. Move the **low-fire hold** switch to the **low fire hold** position (to hold burner in low fire when started).
2. Verify that the air adjusting cam (Figure 17B, item d) has been set to the initial low-fire air setting as described in the ‘Initial Air Settings’ Section.
3. Open the oil shutoff valves in the oil supply line to the burner.
4. Set the thermostat (or operating control) to call for heat.
5. Close the line switch to the burner. The burner motor should start immediately.
6. If the burner motor does not start, reset the motor overload switch (if so equipped) and press the reset switch of the burner primary control.

7. Vent the fuel unit as soon as the burner motor starts rotating. To vent —
   - Attach a clear plastic tube to the air bleed valve (Figure 9 or 10 as applies, item p).
   - Place the end of the tube in a container to catch the oil. Then loosen the fuel unit air vent valve.
   - Tighten the air vent valve after all air has been purged.
   - IF burner stops during venting —
     - The burner primary control will lockout if flame is not established within its time limit. This is typically 15 seconds for 7505 primary controls, but may be less for other flame supervisory controls.
   - The burner may lockout several times during the period needed to purge all the air. To extend air venting time, press the red reset button for 1/2 second during the prepurge cycle to continue purging with 7505 controls.
   - IF burner stops after flame established —
     - Additional venting is probably required. Repeat the air venting procedure.

8. Once flame is steady, proceed to the ‘Set High-fire Air’ Section.

**Set High-fire Air**

1. Allow the burner to run at low fire until the appliance has warmed sufficiently.

2. Visually check the flame. The flame should not be dark orange or smoky. If the flame appears to be smoking, increase the amount of air by readjusting the damper indicator to a higher number.

3. Once the appliance has warmed, the high-fire setting can be checked and adjusted.

4. Locate the approximate air adjusting plate setting for high fire in Table 4.

5. Place the low-fire hold switch in the high-fire position. The damper motor will begin to rotate after four seconds.

6. Use combustion test instruments to adjust the burner.
   - Adjust the air by moving the red cam to a lower number until a trace of smoke is achieved with CO₂ level as high as possible (lowest possible O₂).
   - **Example:** 13.5% CO₂ (2.5% O₂) with a trace of smoke.
   - Increase the air by increasing the red cam number to reduce CO₂ by 2 percentage points at a zero smoke level. (Increase O₂ by 3 percentage points at a zero smoke level.)
   - **Example:** Reduce CO₂ from 13.5% to 11.5%, with zero smoke (or increase O₂ from 2.5% to 5.5%).
   - A margin of reserve air has been added to accommodate variable conditions.

7. Check the breech draft pressure against the appliance manufacturer’s recommended setting (typically + 0.1” W.C.).

8. If the breech pressure is higher or lower than recommended level, adjust the appliance breech damper to achieve the specified setting. Recheck the smoke and CO₂ (O₂) levels. Adjust burner air if necessary.

9. Once all settings are complete and satisfactory, proceed to ‘Set Low-fire Air’ Section.

**Set Low-fire Air**

1. Move the low-fire hold switch from the high fire position to the low fire hold position.
   - The damper will return to the low-fire air setting.
   - The sample should be clean (zero smoke level).
   - Check the CO₂ (O₂) level:
     - CO₂ should be at 11 to 12% (O₂ at 5.9 to 4.5%).
     - If the CO₂ is less than 11% (O₂ more than 5.9%), decrease the air and check the smoke level.

2. Check the smoke and CO₂ (O₂) levels.
   - Pull a smoke sample from the flue.
   - The sample should be clean (zero smoke level).
   - Check the CO₂ (O₂) level:
     - CO₂ should be at 11 to 12% (O₂ at 5.9 to 4.5%).
     - If the CO₂ is less than 11% (O₂ more than 5.9%), decrease the air and check the smoke level.

3. Operate the burner from low fire to high fire and back to verify operation.

4. Turn the burner off. Wait one or two minutes (for chamber to clear) and then turn on again to verify starting characteristics.

5. Perform limit circuit performance test specified by appliance manufacturer to verify operation of burner/appliance combination.
Perform Regular Maintenance

**Annual Professional Service Required**

- **WARNING**  
  Tampering with or making incorrect adjustments could lead to equipment malfunction and result in asphyxiation, explosion or fire.

- Do not tamper with the burner or controls or make any adjustments unless you are a trained and qualified service technician.
- To ensure continued reliable operation, a qualified service technician must service this burner annually.
- More frequent service intervals may be required in dusty or adverse environments.
- Operation and adjustment of the burner requires technical training and skillful use of combustion test instruments and other test equipment.

### Annual Service — by qualified service technician

- Replace the oil supply line filter. The line filter cartridge must be replaced to avoid contamination of the fuel unit and nozzle.
- Inspect the oil supply system. All fittings should be leak-tight. The supply lines should be free of water, sludge, and other restrictions.
- Remove and clean the pump strainer if applicable.
- Replace both nozzles with the specified brand, pattern, gph, flow rate, and spray angle specified by the appliance manufacturer.
- Clean and inspect the electrodes for damage, replacing any that are cracked or chipped.
- Check electrode tip settings. Replace electrodes if tips are rounded.
- Inspect the igniter spring contacts.
- Clean the cad cell lens or other sensor surface, if necessary.
- Inspect all gaskets. Replace any that are damaged or would fail to seal adequately.
- Inspect the combustion head and air tube. Remove any carbon or foreign matter. Replace all damaged units with exact parts.
- Clean the blower wheel, air inlet, air guide, burner housing, and static plate of any lint or foreign material.
- If motor is not permanently lubricated, oil motor with a few drops of SAE 20 nondetergent oil at each oil hole. DO NOT over oil motor. Excessive oiling can cause motor failure.
- Check motor current. The amp draw should not exceed the nameplate rating.
- Check all wiring for secure connections or insulation breaks.
- Check the pump pressure and cutoff function.
- Check primary control safety lockout timing.
- Check ignition system for proper operation.
- Inspect the vent system and chimney for soot accumulation or other restriction.
- Clean all flue passages and flue pipe. Replace corroded or damaged pipes.
- Clean the appliance thoroughly according to the manufacturer’s recommendations.
- Check the burner performance. Refer to the section ‘Set High-fire Air’.
- It is good practice to make a record of the service performed and the combustion test results.

### Monthly Maintenance — by owner

- Observe combustion air openings and vent system for integrity. Openings must be clean and free of obstructions.
- Check oil lines and fittings to verify there are no leaks.
- Observe burner ignition and performance to verify smooth operation.
- Shut the system down if you observe abnormal or questionable operation. Call a qualified service agency for professional inspection and service.
Replacement Parts

For best performance specify genuine Beckett replacement parts

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Description</th>
<th>CF2500 Part No.</th>
<th>CF3500 Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Oil Valve</td>
<td>Mounted on Junction Box</td>
<td>21789U</td>
<td>21789U</td>
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<tr>
<td>2</td>
<td>Knurled Nut</td>
<td>All Models</td>
<td>3666</td>
<td>3666</td>
</tr>
<tr>
<td>3</td>
<td>Adjusting Plate Assembly</td>
<td>w/ Stamped Sheet Metal Door</td>
<td>5201703U</td>
<td>5201703U</td>
</tr>
<tr>
<td>4</td>
<td>Fuel Pump</td>
<td>J4PA-C10506</td>
<td>21529U</td>
<td>21529U</td>
</tr>
<tr>
<td>5</td>
<td>Damper Motor</td>
<td>2 Stage</td>
<td>750601U</td>
<td>750601U</td>
</tr>
<tr>
<td>6</td>
<td>Fuel Lines</td>
<td>Specify Length</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>7</td>
<td>Timer</td>
<td>Nozzle Valve Delay</td>
<td>21295U</td>
<td>21295U</td>
</tr>
<tr>
<td>8</td>
<td>Air Proving Switch</td>
<td>4&quot; W.C.</td>
<td>22182U</td>
<td>22182U</td>
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<tr>
<td>9</td>
<td>Transformer</td>
<td>12,000 Volts</td>
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<td>51214</td>
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<tr>
<td>10</td>
<td>Control</td>
<td>Refer to UL Label for Model Numbers</td>
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<tr>
<td>11</td>
<td>Pedestal Kit</td>
<td>All Models</td>
<td>31346</td>
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<tr>
<td>12</td>
<td>Coupling Hole Plug</td>
<td>Use with Threaded Holes</td>
<td>32439U</td>
<td>32439U</td>
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<tr>
<td>13</td>
<td>Rear Cover Door Assembly</td>
<td>w/ Cast Aluminum Door</td>
<td>5994U</td>
<td>51204U</td>
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<td></td>
<td></td>
<td>w/ Stamped Sheet Metal Door</td>
<td>5201301U</td>
<td>5201302U</td>
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<td>14</td>
<td>Sight Glass</td>
<td>All Models</td>
<td>31346</td>
<td>31346</td>
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<tr>
<td>15</td>
<td>Head Assembly</td>
<td>KP/KM</td>
<td>51475P</td>
<td>51475P</td>
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<tr>
<td></td>
<td></td>
<td>KR</td>
<td>-</td>
<td>51637P</td>
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<td>16</td>
<td>Electrode Assembly</td>
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<td>51212</td>
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<td>17</td>
<td>Ignition Leads</td>
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<td>18</td>
<td>Air Tube</td>
<td>Refer to Figure 2</td>
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<tr>
<td>19</td>
<td>Nozzel Line Assembly</td>
<td>Refer to Figure 5</td>
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<td>20</td>
<td>Coupling</td>
<td>H Pump</td>
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<tr>
<td>21</td>
<td>Blower Wheel</td>
<td>8.25” X 4.18”</td>
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<td>22</td>
<td>Mounting Flange</td>
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<td>31449U</td>
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<tr>
<td>23</td>
<td>Motor</td>
<td>120/208-230 Single Phase</td>
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<td></td>
<td></td>
<td>208-230/460 Three Phase</td>
<td>21547U</td>
<td>21547U</td>
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<td></td>
<td></td>
<td>575 Three Phase</td>
<td>21733U</td>
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<td></td>
<td>Motor Relay (Not Shown)</td>
<td>120V Single Phase</td>
<td>752804</td>
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<td></td>
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<td>208V Single Phase</td>
<td>7300</td>
<td>7300</td>
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<tr>
<td></td>
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<td>2194301</td>
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<tr>
<td></td>
<td>Adjustable Flange</td>
<td>Refer to Figure 19</td>
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Figure 18 - Burner Replacement Parts

Figure 19 – Adjustable Mounting Plates

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<tr>
<th>Air Tube Model</th>
<th>Flange A</th>
<th>Flange B</th>
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<tr>
<td>KP</td>
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<td>KR</td>
<td>N/A</td>
<td>51631</td>
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Limited Warranty Information

The R. W. BECKETT CORPORATION ("Beckett") warrants to persons who purchase its “Products” from Beckett for resale, or for incorporation into a product for resale ("Customers"), that its equipment is free from defects in material and workmanship. To qualify for warranty benefits, products must be installed by a qualified service agency in full compliance with all codes and authorities having jurisdiction, and used within the tolerances of Beckett’s defined product specifications.

To review the complete warranty policy and duration of coverage for a specific product, or obtain a written copy of warranty form 61545, please choose one of the following options:

1. Visit our website at: www.beckettcorp.com/warranty
2. Email your request to: rwb-customer-service@beckettcorp.com
3. Write to: R. W. Beckett Corporation, P. O. Box 1289, Elyria, OH 44036

NOTE: Beckett is not responsible for any labor cost for removal and replacement of equipment.

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